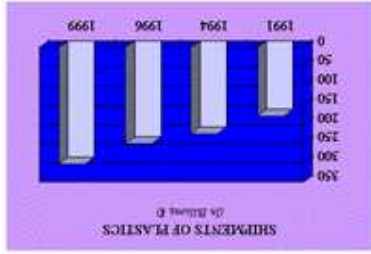


- Source and Uses of Plastics
- Polymer Synthesis
- Polymer Structure & Properties
- Paper or Plastic?

Polymers

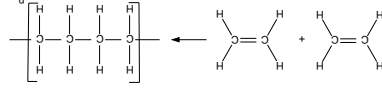
U.S. Plastic Production



Plastic Uses

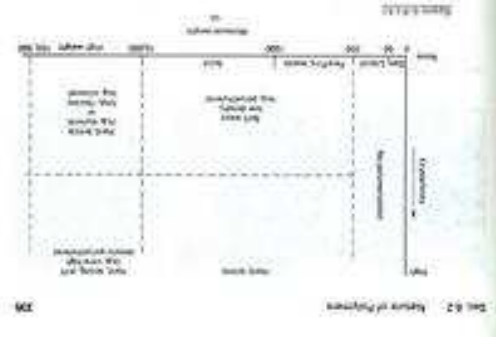


Polymers typically contain between 50-100,000 monomer units.



Polyethylene Synthesis

Polymer Properties



The raw materials (monomers) for plastics come from crude oil (petroleum). Shown below are the typical uses for a barrel of crude oil. (See textbook Figure 9.9, p.377).

Source of Plastics

Use	Gallons	%
Gasoline	19.7	47%
Diesel/Home heat	8.4	20%
Jet Fuel	4.2	10%
Lubricants/wax/...	4.2	10%
Boiler Oil	2.9	7%
Asphalt	1.3	3%
Chemicals	1.3	3%

- Low-Density Polyethylene
- Low molecular weight ($n \approx 500$)
- High-degree of branching
- Lower melting point than HDPE (100-125°C)
- Lower strength
- Uses:
 - Plastic bags, toys, electric insulation, ...

LDPE

- Long (spaghetti-like) strands
- "No" attraction between strands
- Arrangement gives varying crystallinity
- "Necking" or processing orients strands

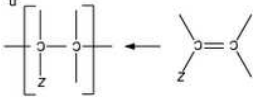
Polyethylene Properties

Higher degrees of crystallization give rise to more rigid, higher melting plastics.



Degree of Crystallization

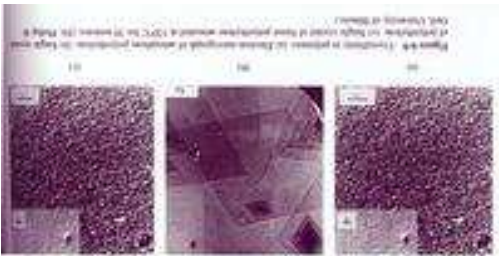
Monomer	Name	Uses
$\text{CH}_2=\text{CHCl}$	PVC	Pipes, ...
$\text{CH}_2=\text{CH}-\text{C}_6\text{H}_5$	Polystyrene	Styrofoam, ...
$\text{CH}_2=\text{CH}-\text{CH}_3$	Polypropylene	Bottle caps, ...
$\text{CF}_2=\text{CF}_2$	Teflon	Non-stick coating, ...



Polyolefins

- High-Density Polyethylene
- High molecular weight ($n \approx 10,000$)
- Little branching
- Higher melting point than LDPE (130°C).
- Dishwasher-safe
- Uses:
 - Milk and water jugs, gasoline tanks, cups, ...

HDPE



Heat and Crystalline Structure

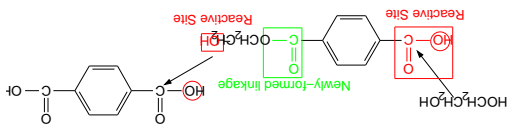
- Your text lists six strategies for modifying polymer properties
- Vary chain length
 - Vary 3D arrangement of solid
 - Change degree of branching
 - Modify composition of monomers
 - Alter bonding between chains (cross-linking)
 - Change orientation of monomers within chains (tacticity)

Modifying Polymer Properties

- Arrangement of individual monomer units in polymer may vary
- $-(\text{CH}_2-\text{CH}(\text{Cl}))-(\text{CH}_2-\text{CH}(\text{Cl}))-(\text{CH}_2-\text{CH}(\text{Cl}))-$ Head-to-tail
 - $-(\text{CH}_2-\text{CH}(\text{Cl}))-(\text{CH}(\text{Cl})-\text{CH}_2)-(\text{CH}_2-\text{CH}(\text{Cl}))-(\text{CH}(\text{Cl})-\text{CH}_2)-$ Head-to-head
 - Random arrangement also possible
 - Typically gives rise to more flexible material

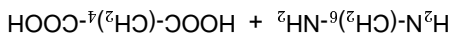
Tacticity

- Uses:
- Clothing, soft drink bottles, videotapes, ...



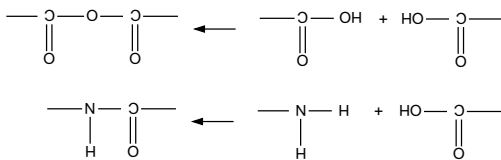
Polymerization of PET

- Uses:
- Clothing, ...



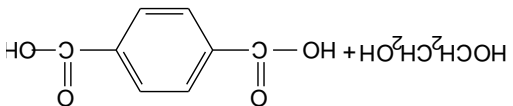
Nylon

In both cases, water (H_2O) is formed.



Condensation Polymers

Reaction of monomers to make PET.









Polyethylene Terephthalate

- Burning plastic generates energy
- Alternative
- Recycling chemistry still not "ideal"
- Con
- Less landfill space required
- Less crude oil required
- Pro

Recycling Costs and Benefits

See textbook, Table 9.1 (p 366) for properties and uses of each

Recycling

Plastics industry has a web site "explaining" why recycling isn't necessary.

Paper	Renewable source	<3% of crude oil used	Biodegradable	"Safer"	Technology "works"	Less energy to produce
Plastic			Less space	Cheaper		

Paper or Plastic?

Polymer	Density	Comments
PP	0.90-0.91	Floats on water
LDPE	0.92-0.94	
HDPE	0.95-0.97	Sinks in water
PS	1.05-1.07	
PETE	1.38-1.39	
PVC	1.18-1.65	

Density